



# EcoQuip<sup>®</sup> 2

Vapor Abrasive<sup>®</sup> Blast Equipment



PROVEN QUALITY. LEADING TECHNOLOGY.

# EcoQuip<sup>2</sup> Makes Any Job Easier

Compare for yourself

## EcoQuip 2 helps expand your business with different applications

Concrete repair, coating removal, steel surface preparation and graffiti removal are potential applications of EcoQuip 2. The versatility of EcoQuip 2 is one of the characteristics that makes this equipment so remarkable. The best part is how easy it is to switch from one application to another. EcoQuip 2 is designed to accept any media heavier than water and has a blast rating of up to 175 psi.

## Expanding your business

With EcoQuip 2, contractors are no longer limited to just one or two types of jobs. Instead of just focusing on steel surface preparation, that same contractor could now expand their business into the concrete repair or restoration market using the same equipment.

## EcoQuip 2 applications



*Coating Removal*



*Concrete Repair & Restoration*



*Concrete Cleaning*



*Concrete Surface Preparation*



*Steel Surface Preparation*

# EcoQuip<sup>2</sup> Vapor Abrasive Blast Equipment

The newest innovation in abrasive blasting

## Fast



- 50% faster start-up\*
- 50% faster media reload process from empty\*
- Faster production rates than previous Graco models and equipment with similar technology

## Easy



- Set-up EcoQuip 2 with just **five simple steps**
- No longer need to set pot pressure relative to blast pressure
- Easily adjust blast pressure and use media valve to regulate media

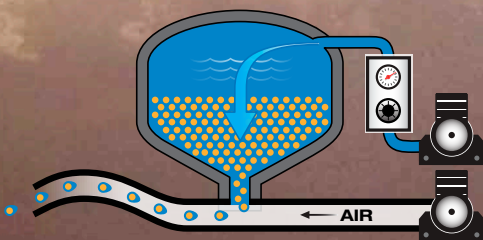
## What is Vapor Abrasive Blasting

Vapor Abrasive blasting is similar to dry blasting, except that the blast media is moistened prior to impacting the surface and creates up to 92% less dust.

### Less Dust Means Less Containment and Clean-up

Testing conducted by a third-party agency shows that vapor abrasive blasting suppresses up to 92% of dust compared to dry blasting.

Because dust is minimized, less containment may be required and media clean-up time can be reduced. Since EcoQuip 2 uses less water than slurry or other water-based technologies, pools of water aren't left behind, and there is less need to worry about toxic runoff. The end result with EcoQuip 2 is a cleaner, better contained process.



*Vapor Abrasive blasting affords fine control over the air pressure and water/abrasive mixture, allowing for blasting of a wider range of surfaces and reducing the amount of media.*

\*Compared to previous EcoQuip models

## Reliable



- Every unit is tested on state-of-the art test bench before it ships
- Unmatched customer and technical support to assist with equipment needs
- Components tested to the toughest Graco standards
- Made in U.S.A.



# EcoQuip<sup>2</sup> Vapor Abrasive Blast Equipment

Engineered to be the best blast equipment on the market

## Air inlet filter/ball valve

- Protects blast circuit from incoming debris
- Convenient shut-off point

## Lift rings

- 5x loaded lift capacity

## Heavy-duty roto-molded tank

- Water hose hook-up
- Capacity for typical 8-hr day

## Ventless pot

- No trapped air - consistent blast pattern
- 50% more usable capacity than previous EcoQuip models
- Two layer A-coat/ powder coat for maximum corrosion resistance
- Patent-pending

## Hose rack

- Convenient storage for ease of use

## Pallet jack and fork truck accessible

- Easy to move
- Access from all sides

## Media shelf

- Easier bag load management



EcoQuip 2 EQs elite



EcoQuip 2 EQs elite

**MediaTrak™**

- Easily monitors media usage

**Abrasive meter**

- Set abrasive meter for desired performance

**Water inlet filter**

- See-through design for easy maintenance

**Blast pressure regulator**

- Set blast pressure for desired performance

**Water dose meter**

- Additional dust-suppression



**Improved funnel design**

- 30% faster media fill speed than previous EcoQuip models

**Graco water pump**

- Enclosed, spring loaded throat seal
- Easy to service air valve

**Engineered blast circuit**

- Smooth flow design for minimal pressure drop
- Handles low and high air flow/pressure applications

**Easy-step**

- Reduces fatigue
- Folds in for storage

**Fast take-down blast circuit**

- Easy to service

**Improved pinch valve**

- Handles coarse and fine media (12-150 grit)
- Removable hose for service
- Engineered for long life



**Dual blast-control**

- Allows for both electric or pneumatic blast control hoses
- Patented design

**Factory set pot pressure**

- No in-field adjustments required
- Consistent blast performance
- Patent-pending

# EcoQuip<sup>2</sup> Pressure Ratings

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Finding the correct balance for your blast job





## Determine pressure setting for your application

Determining the correct blast pressure for an application is dependent on abrasive media type and nozzle size. There isn't a cut and dry answer and it often varies depending on the project specifications. However, there are general guidelines that many blasters follow. The illustration below depicts typical pressures for common applications. It's always best to start at a lower pressure and work your way up.

### 56-90 psi

Concrete Cleaning, Building Restoration, Line Stripe Removal, Pitted Paint Removal, Rust Removal, Loose Mill Scale Removal

### 91-120 psi

Concrete Surface Prep, Exposing Aggregate, Steel Surface Prep, Mill Scale and Coating Removal

### 25-55 psi

Monument Restoration, Cleaning Soft Stone, Wood, Aluminum, Restoration and Remediation, Efflorescence Removal, Graffiti Removal, Parts Cleaning



### 121-175 psi

White Metal Blast to Near White Metal Blast, Tight Mill Scale Removal, Removal of Layered Coatings and Polyurea Removal



*Remember... the size of your compressor and the cfm output greatly influences what your pressure setting will be and what nozzle to choose. See manual #3A3489 for more information.*

# Common Abrasive Choices

Knowledge is your greatest asset

## Choosing the right abrasive for the application

As a general rule, the finest abrasive necessary to attain the required surface preparation characteristics should be used. A fine abrasive will give more impacts per volume. The more particles in the stream, the more work is accomplished in the same time. When blasting softer surfaces like concrete or wood, less abrasive media should be used. Some examples include crushed glass, glass bead, fine garnet, baking soda or walnut shells.

When preparing iron and steel for a protective coating system, there are additional considerations. Coatings adhere poorly to hard, flat surfaces, so the blaster is required to develop a pattern of indentations that the coating can anchor to, also known as the anchor pattern. **Below is an example of some common media types.**

### Abrasives\*



Garnet



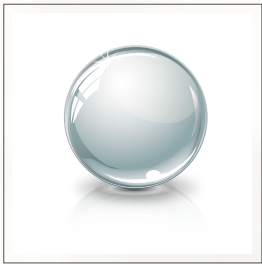
Crushed Glass



Coal Slag

<b>MESH SIZE</b>	30 - 120	30 - 400	12 - 80
<b>HARDNESS (MOHS)</b>	7 - 7.5 MOHS	5.5 - 7 MOHS	6 - 7.5 MOHS
<b>DENSITY (Spec. Grav.)</b>	3.5 - 4.3 SG	2.5 SG	2.7 SG
<b>SHAPE</b>	Sub Angular	Angular	Angular/ Sub-Angular
<b>COST</b>	\$\$\$	\$	\$
<b>PROFILE</b>			
<b>COMMON APPLICATIONS</b>	Concrete and Steel Surface Preparation, Rust, Layered Coating and Mill Scale Removal	Concrete Surface Preparation, Concrete Restoration & Repair, Fiberglass Paint Removal	Steel Surface Preparation, Rust, Coating and Mill Scale Removal

\*EcoQuip handles any abrasive media heavier than water.



**Glass Beads**



**Plastic**



**Walnut Shells**



**Baking Soda**

30 - 325

12 - 80

6 - 100

40 - 325

5.5 - 6 MOHS

3 - 4 MOHS

3 - 4 MOHS

2 - 2.5 MOHS

2.5 SG

1.5 SG

1.2 - 1.35 SG

2.2 SG

Rounded

Angular

Sub-Angular

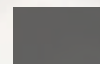
Sub-Angular

\$\$\$

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Cleaning Wood, Aluminum and Other Soft Surfaces, Efflorescence Removal

Cleaning Soft, Delicate Surfaces, Aircraft, Auto and Boat Part Cleaning

Cleaning Wood, Aluminum and Other Delicate Surfaces, Paint, Dirt or Grease Removal

Graffiti Removal, Brick and Sandstone Cleaning, Auto Body and Parts Restoration

# EcoQuip<sup>2</sup> Blast Equipment

## ► Graco Has You Covered



	Mobile	Skids		
MODEL	EcoQuip 2 EQm	EcoQuip 2 EQs	EcoQuip 2 EQs elite	EcoQuip 2 EQs2 elite
<b>Pot Coating</b>	A-Coat/Powder	A-Coat/Powder	A-Coat/Powder	A-Coat/Powder
<b>Pot Capacity (lb)</b>	3.5 cu ft (99.1 L)	6.5 cu ft (184 L)	6.5 cu ft (184 L)	(2x) 6.5 cu ft (184 L)
<b>Water Tank</b>	Polyethylene (accessory only)	Polyethylene	Polyethylene	None
<b>Enclosure</b>	Coated	Coated	Stainless Steel	Stainless Steel
<b>Blast Circuit</b>	1.00 in (25.4 mm)	1.50 in (38.1 mm)	1.50 in (38.1 mm)	1.50 in (38.1 mm)
<b>Frame</b>	None	Coated	Stainless Steel	Stainless Steel
<b>Max Compressed Air</b>	500 cfm	900 cfm	900 cfm	900 cfm
<b>Max Blast Pressure</b>	175 psi (12.1 bar)	175 psi (12.1 bar)	175 psi (12.1 bar)	175 psi (12.1 bar)
<b>Water Dose</b>	not included	No	Yes	Yes
<b>Water Hose Hook Up</b>	Yes	No	Yes	Yes
<b>Nozzle</b>	#7	#8	#8 High Performance	(2x) #8 High Performance
<b>Hose Rack</b>	N/A	No	Yes	Yes
<b>Step</b>	N/A	No	Yes	Yes (2)
<b>Media Strainer</b>	No	No	Yes	Yes (2)
<b>Media Shelf</b>	N/A	No	Yes	Yes (2)
<b>Graco Blast Hose</b>	Yes	Yes	Yes	Yes
<b>Water Tank Filter</b> (saves rust inhibitor)	N/A	Yes	Yes	N/A
<b>Nozzle Pressure Verification Kit</b>	Yes	Yes	Yes	Yes
<b>Manual</b>	3A3489	3A3489	3A3489	3A3489



**Trailers**

<b>EcoQuip 2 EQ200t elite (T4i)</b>	<b>EcoQuip 2 EQ400t elite (T3)</b>	<b>EcoQuip 2 EQ400t elite (T4i)</b>
A-Coat/Powder	A-Coat/Powder	A-Coat/Powder
6.5 cu ft (184 L)	6.5 cu ft (184 L)	6.5 cu ft (184 L)
Aluminum, built into trailer	Aluminum, built into trailer	Aluminum, built into trailer
Stainless Steel	Stainless Steel	Stainless Steel
1.50 in (38.1 mm)	1.50 in (38.1 mm)	1.50 in (38.1 mm)
N/A	N/A	N/A
210 cfm	375 cfm	425 cfm
125 psi (8.6 bar)	125 psi (8.6 bar)	175 psi (12.1 bar)
Yes	Yes	Yes
N/A	N/A	N/A
#7 High Performance	#8 High Performance	#8 High Performance
No	No	No
N/A	N/A	N/A
Yes	Yes	Yes
N/A	N/A	N/A
Yes	Yes	Yes
Yes	Yes	Yes
Yes	Yes	Yes
3A3489	3A3489	3A3489

# EcoQuip<sup>2</sup> Technology Leads the Way

Vapor Abrasive blast systems for coating removal and surface prep



## Precision and Control

Monitoring abrasive with precision and control is an exclusive feature from Graco. EcoQuip 2 uses MediaTrak and an abrasive meter to quickly and easily set and monitor abrasive consumption rate. The simple, user-friendly screen helps you set media flow to optimal levels for the most effective blast. It tracks pump cycle rate and keeps a grand total so you can schedule maintenance at regular intervals to ensure you always get the best performance from EcoQuip 2.

## EcoQuip 2 EQm

Compact, fully portable entry level unit

The built-in hand truck with over-sized wheels makes the EQm easy to move around the jobsite. Don't let the size fool you, this compact blaster is capable of handling any type of project, from cleaning to surface preparation.

- Fits in the bed of most standard pickup trucks
- Blast pressure ranging from 25-175 PSI (1.7-12.1 bar)
- Oversized wheels for easy portability
- Pot size of 3.5 cubic ft (99.1 L) - holds approximately (8) 55 lb bags of media



Model	PN	BLAST CONTROL		ATEX	Description
		Pneumatic*	Electric*		
EQm	262950				Mobile units have coated enclosure and water inlet regulator for hose connection.
EQm	262952*	X			
EQm	262953*		X		
EQm	262954*	X		X	

\*Packages include 50 ft (15 m) blast hose with electric or pneumatic blast controls (machine accepts either type of hose), #7 standard nozzle and tool kit.

## EcoQuip 2 EQs

### High production, entry level skid unit

Graco's EcoQuip 2 EQs vapor blasting equipment is a standalone unit designed to tackle most typical blasting projects. The EQs is built according to tough standards and can be stacked safely on a platform or a ship deck.

- Entry level skid with same performance as higher production units
- Fits inside a 6 ft truck bed for easy transport
- Coated crash frame and enclosure
- 6.5 cubic ft (184 L) pot - holds approximately (16) 55 lb bags of media



#### BLAST CONTROL

Model	PN	Pneumatic*	Electric*	ATEX	Description
EQs	262960				Standard models have coated crash frame and enclosure.
EQs	262962*	X			
EQs	262963*		X		
EQs	262964*	X		X	

\*Packages include 50 ft (15 m) blast hose with electric or pneumatic blast controls (machine accepts either type of hose), #8 standard nozzle and tool kit.

## EcoQuip 2 EQs elite

### High production, fully-loaded system

The EcoQuip 2 EQs Elite is built for contractors that want the best. Equipped with a stainless steel crash frame and enclosure, hose rack, step, media strainer, water dose valve and a media shelf, this fully-loaded system makes it easy to get setup faster and start making money.

- Fits inside a 6 ft truck bed for easy transport
- Built to handle the toughest work conditions
- Crash frame supports 5x lift rating of machine
- 6.5 cubic ft (184 L) pot - holds approximately (16) 55 lb bags of media



#### BLAST CONTROL

Model	PN	Pneumatic*	Electric*	ATEX	Description
EQs elite	262970				Elite models include SST crash frame, SST enclosure, water dose valve, bag management (step & shelf), hose rack, air inlet filter/ball valve and media strainer kit.
EQs elite	262972*	X			
EQs elite	262973*		X		
EQs elite	262974*	X		X	

\*Packages include 50 ft (15 m) blast hose with electric or pneumatic blast controls (machine accepts either type of hose), #8 HP nozzle and tool kit.

# EcoQuip<sup>2</sup> Technology Leads the Way

## Vapor Abrasive blast systems for coating removal and surface prep

### EcoQuip 2 EQs2 elite

#### Twice the production rate

EcoQuip EQs2 operates on a single compressor with two nozzles to double your production rate, which makes your big jobs a more profitable task. Now you don't have to worry about bringing two separate skid units to the job.

- Two 6.5 cubic ft (184 L) blast pots, two 50 ft (15 m) Graco blast hose, two #8 HP nozzles, two electric or pneumatic blast controls
- Water dose valve, step, media shelf, hose rack, air inlet filter/ ball valve and media strainer kit
- Stainless steel crash frame and enclosure



Model	PN	BLAST CONTROL		ATEX	Description
		Pneumatic*	Electric*		
EQs2 elite	262980				Elite models include SST crash frame, SST enclosure, water dose valve, bag management (step & shelf), hose rack, air inlet filter/ball valve and media strainer kit.
EQs2 elite	262982*	X			
EQs2 elite	262983*		X		
EQs2 elite	262984*	X		X	

\*Packages include 50 ft (15 m) blast hose with electric or pneumatic blast controls (machine accepts either type of hose), #8 HP nozzle and tool kit.

### EcoQuip 2 EQ200t elite

#### Mid-tier towable abrasive blasting trailer complete with integrated blast system and diesel compressor

Designed for mid to high production projects, the EQ200t mobile vapor abrasive blasting equipment is self-contained with trailer, engine, and 200 CFM @ 125 PSI compressor, making it ready to go.



Model	PN	BLAST CONTROL		Emissions	Description
		Pneumatic*	Electric*		
EQ200t elite	262990			T4i	All trailers are elite models, which include water dose valve and SST enclosure.
EQ200t elite	262991*	X		T4i	
EQ200t elite	262992*		X	T4i	

\*Packages include 50 ft (15 m) blast hose with electric or pneumatic blast controls (machine accepts either type of hose), #7 HP nozzle and tool kit.



## EcoQuip 2 EQ400t elite

Largest towable abrasive blasting trailer complete with integrated blast system and diesel compressor

The EcoQuip 2 EQ400t vapor blast machine is designed for the toughest high production projects and comes with two compressor options. The first option is a Tier 3 compressor with 375 CFM @ 125 PSI. The second option is a Tier 4i compressor with 425 CMF @ 175 PSI.



### BLAST CONTROL

Model	PN	Pneumatic*	Electric*	Emissions	Description
EQ400t elite	262993			T3	All trailers are elite models, which include water dose valve and SST enclosure.
EQ400t elite	262994*	X		T3	
EQ400t elite	262995*		X	T3	
EQ400t elite	262996			T4i	
EQ400t elite	262997*	X		T4i	
EQ400t elite	262998*		X	T4i	

\*Packages include 50 ft (15 m) blast hose with electric or pneumatic blast controls (machine accepts either type of hose), #8 HP nozzle and tool kit.



## Graco Tool Kit

Every EcoQuip 2 model is equipped with a Graco tool kit. The kit includes spare check valve, blast circuit wrenches, nozzle and cam-lock gaskets, spare fuses, TSL, whip-checks for blast hoses, 12 volt connection cable for electric blast hoses, pressure verification tool and blast circuit wrenches. Elite models are additionally equipped with the media pot strainer.

# EcoQuip<sup>2</sup> Blast Hose and Accessories

Providing continuous improvement in our product offering

## Graco Blast Hose

Designed for flexibility and ergonomics, Graco blast hose can reduce fatigue and improve jobsite efficiencies while withstanding rugged blasting environments. Graco branding and identification of its standard 175 psi (12 bar, 1.2 MPa) pressure rating, 1.00 in or 1.25 in diameter helps customers easily know which hose to use with EcoQuip 2 vapor abrasive blast equipment. Brass fittings are designed to last longer than plastic and are used on both standard and elite units. The new Graco hoses are also grounded for ATEX marked equipment.



## Graco Nozzles

Graco now offers eight nozzle choices to fit the wide range of blasting applications in commercial and industrial markets. Nozzles have an easy-grip knurl on the outside and a silicon carbide blend insert for long life. Branded blue for Graco means exceptional wear resistance and performance you can depend on.

Available in the following standard and high performance sizes:

7, 8, 10, 12, 6 HP, 7 HP, 8 HP, 10 HP





## Graco Nozzle Extension and Handles

Blasting on horizontal or large vertical surfaces is tough duty. Use Graco nozzle extensions and either a square or side handle for less fatigue to tackle the toughest jobs. The extension goes between the hose and any Graco nozzle. The kit comes with both handles for convenience.

## EcoQuip 2 Accessories Ordering Information

### Hoses

<b>26A074</b>	Blast hose, replacement, 50 ft (15 m), electric, 1.00 in ID	<b>25A253</b>	Bull hose, 1.5 in x 25 ft (7.6 m)
<b>26A075</b>	Blast hose, replacement, 50 ft (15 m), pneumatic, 1.00 in ID	<b>25A254</b>	Bull hose, 1.5 in x 50 ft (7.6 m)
<b>26A076</b>	Blast hose, extension, 50 ft (15 m), electric, 1.00 in ID	<b>17D788</b>	Blast control switch, pneumatic <b>17L331</b> Blast control switch, electric
<b>26A077</b>	Blast hose, extension, 50 ft (15 m), pneumatic, 1.00 in ID	<b>17D786</b>	Hose restraint / whip check
<b>26A024</b>	Blast hose, replacement, 50 ft (15 m), electric, 1.25 in ID	<b>17D787</b>	Blast hose coupler pin kit (6 pack)
<b>26A025</b>	Blast hose, replacement, 50 ft (15 m), pneumatic, 1.25 in ID	<b>17C124</b>	Gasket, hose coupler. Fits either 1.0 or 1.25 in ID hose
<b>26A026</b>	Blast hose, extension, 50 ft (15 m), electric, 1.25 in ID	<b>17K376</b>	Cable, adapter, blast control, for using EQ2 blast hose on EQ1 systems
<b>26A027</b>	Blast hose, extension, 50 ft (15 m), pneumatic, 1.25 in ID	<b>17L273</b>	Coupler, 1.25 in ID hose, brass
		<b>17L309</b>	Gasket, abrasive hose cam lock (10 pack)

### Nozzles

<b>17J859</b>	Nozzle, #7 standard	<b>17J858</b>	Nozzle, #10 high performance
<b>17J860</b>	Nozzle, #8 standard	<b>26A029</b>	Kit, nozzle extension, 24 in (0.6 m) with handles
<b>17J861</b>	Nozzle, #10 standard	<b>17J958</b>	Kit, nozzle pressure verification
<b>17J862</b>	Nozzle, #12 standard	<b>17L119</b>	Kit, gasket, blast nozzle (5 pack)
<b>17K898</b>	Nozzle, #6 high performance	<b>17L274</b>	Nozzle holder, 1.25 in ID hose, brass
<b>17J855</b>	Nozzle, #7 high performance	<b>17L276</b>	Nozzle holder, 1.0 in ID hose, brass
<b>17J856</b>	Nozzle, #8 high performance		

### Accessories

<b>17G833</b>	Kit, hose rack, SST, skid elite units	<b>17K058</b>	Kit, water dose upgrade
<b>17K025</b>	Kit, pot strainer	<b>206994</b>	Kit, Throat seal liquid
<b>17K026</b>	Kit, bag shelf, SST, elite skid units	<b>17B186</b>	Kit, pump repair, fluid section
<b>17K045</b>	Kit, water tank inlet with float valve	<b>17C129</b>	Kit, main air regulator repair, mobile unit
<b>17L332</b>	Kit, pump inlet filter	<b>17C131</b>	Kit, main air regulator repair, skid or trailer units
<b>26A007</b>	Kit, step, skid unit	<b>17K051</b>	Kit, pinch hose replacement
<b>26A022</b>	Kit, demo water tank, 25 gal (95 L), EQm	<b>24Z005</b>	Kit, inlet ball valve/strainer kit, EQ2 units
<b>26A093</b>	Kit, water tank filter w/adaptor (5 pack)	<b>17D790</b>	Kit, gasket, handway

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# Graco Has You Covered

## Facilities Worldwide for Global Support



### Quality First

At Graco we pride ourselves on providing best-in-class products. Engineered solutions are manufactured in our own facilities, with the highest standards in the industry. We provide you with world-class customer support and expertise to help solve your application challenges.



### Global Reach

Graco has facilities across the globe to provide you with the products and service you need, where you live. Plus, Graco has dedicated field experts in all areas of the world to support the products we sell.



### Product Capabilities

Graco has a broad range of products that are engineered and tested to perform in the harshest environments so you can be certain your equipment is protected and working at peak performance.



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or visit [www.graco.com](http://www.graco.com) for more information.

