

630 Oakmont Lane • Westmont, IL 60559 • 1-800-323-6863 • www.ha-international.com

NixStix CB/NB FastDry



Product Features

NixStix CB/NB FastDry is a specially formulated with a light aliphatic solvent naphtha for fast dry. This flammable blend contains no chlorinated solvents, no HAP listed solvents and has not been shown to contribute to ozone depletion. NixStix CB/NB FastDry cold box release agent designed for application to aluminum, urethane or metal patterns and core boxes. This product can be expected to furnish multiple releases from each application with a minimum of film buildup on core boxes and tooling. NixStix CB/NB FastDry contains no chlorinated solvent and is suitable for a variety of cold box processes.

Product Description

Physical Properties

Appearance Specific Gravity Odor Flash Point Clear colorless liquid 0.65 - 0.75 Solvent odor 7º F

Product Application

Inspect the core box or pattern to insure that it has been adequately cleaned. Spray a uniform light coat of NixStix CB/NB FastDry onto the surface and into cavities. Frequency of application will depend on core complexity and the condition of the tooling. The application interval should be such that film buildup is minimal.

Storage Guidelines

SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION BY SELLER, except that the product shall conform to contracted specifications, and that the product does not infringe any valid United States patent. The information provided herein was believed by Seller to be accurate at the time of preparation or prepared from sources believed to be reliable but it is the responsibility of the user to investigate and understand other pertinent sources of information to comply with all laws and procedures applicable to the safe handling and use of product and to determine the suitability of the product for its intended use. Buyers exclusive remedy shall be for damages and no claim of any kind, whether to product delivered or for non-delivery of product and whether based on contract, breach of warranty, negligence or otherwise shall be greater in amount than the purchase price of the quantity of product in respect of which damages are claimed. In no event shall Seller be liable for incidental or consequential damages, whether Buyer's claim is based on contract, breach of warranty, negligence or otherwise.



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NixStix CB/NB FastDry contains a light aliphatic solvent naphtha and is classified as a Flammable Liquid, store away from high temperatures, sparks and sources of ignition.

Safe Handling

NixStix CB/NB FastDry is extremely flammable liquid and contains ketones, alcohols and aromatic hydrocarbons that may be depress the central nervous system, irritate the skin, eyes and mucous membranes. Review MSDS before and use the appropriate personal protective equipment as recommended.

Technical Service

HA International is "The Best Total Solution" for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your HA International, LLC representative so that we may assist you in putting together a binder system and foundry team that will help you achieve your goals. Contact your sales representative for additional technical information.



For Emergency Medical Assistance Please Call: Health & Safety Information Services: 1-866-303-6949

For additional health and safety or regulatory information, call 630-575-5722 or 630-575-5705.

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