NixStix CB

Product Features

NixStix CB is a unique release agent that incorporates a blend of silicones in a medium aliphatic solvent naphtha. NixStix CB may be used on both cold box and no bake patterns. NixStix CB features include: multiple releases between applications, a non-corrosive solvent system, adaptable to multiple application techniques, reduction of core box maintenance and cleaning and rapid drying after application.

Product Description

Physical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>Appearance</td>
<td>Clear colorless liquid</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.77 - 0.80 (6.5 - 6.6 lb/gal)</td>
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<tr>
<td>Odor</td>
<td>Hydrocarbon odor</td>
</tr>
<tr>
<td>Flash Point (min)</td>
<td>105º F</td>
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Product Application

Apply either by spraying, brushing or wiping. Whatever technique is used, it is recommended a uniform coat be applied to insure consistent release. When sprayed, the spray should be directed into the core box cavity to avoid parting line build-up. The frequency of application will depend on core complexity and application technique. Application frequency should provide good release properties while minimizing build-up.

Storage Guidelines

NixStix CB contains aliphatic hydrocarbons and is classified as a Combustible Liquid, store away from high temperatures, sparks and sources of ignition.

Safe Handling

SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION BY SELLER, except that the product shall conform to contracted specifications, and that the product does not infringe any valid United States patent. The information provided herein was believed by Seller to be accurate at the time of preparation or prepared from sources believed to be reliable but it is the responsibility of the user to investigate and understand other pertinent sources of information to comply with all laws and procedures applicable to the safe handling and use of product and to determine the suitability of the product for its intended use. Buyers exclusive remedy shall be for damages and no claim of any kind, whether to product delivered or for non-delivery of product and whether based on contract, breach of warranty, negligence or otherwise shall be greater in amount than the purchase price of the quantity of product in respect of which damages are claimed. In no event shall Seller be liable for incidental or consequential damages, whether Buyer’s claim is based on contract, breach of warranty, negligence or otherwise.
NixStix CB contains petroleum distillates that may be irritating to the central nervous system, skin, eyes and mucous membranes; use of appropriate PPE recommended. Review MSDS before using.

Technical Service

HA International is “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your HA International, LLC representative so that we may assist you in putting together a binder system and foundry team that will help you achieve your goals. Contact your sales representative for additional technical information.

For Emergency Medical Assistance Please Call:
Health & Safety Information Services: 1-866-303-6949

For additional health and safety or regulatory information, call 630-575-5722 or 630-575-5705.

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