



630 Oakmont Lane • Westmont, IL 60559 • 1-800-323-6863 • www.ha-international.com

NixStix CB



Product Features

NixStix CB is a unique release agent that incorporates a blend of silicones in a medium aliphatic solvent naphtha. NixStix CB may be used on both cold box and no bake patterns. NixStix CB features include: multiple releases between applications, a non-corrosive solvent system, adaptable to multiple application techniques, reduction of core box maintenance and cleaning and rapid drying after application.

Product Description

Physical Properties

Appearance	Clear colorless liquid
Specific Gravity	0.77 - 0.80 (6.5 - 6.6 lb/gal)
Odor	Hydrocarbon odor
Flash Point (min)	105° F

Product Application

Apply either by spraying, brushing or wiping. Whatever technique is used, it is recommended a uniform coat be applied to insure consistent release. When sprayed, the spray should be directed into the core box cavity to avoid parting line build-up. The frequency of application will depend on core complexity and application technique. Application frequency should provide good release properties while minimizing build-up.

Storage Guidelines

NixStix CB contains aliphatic hydrocarbons and is classified as a Combustible Liquid, store away from high temperatures, sparks and sources of ignition.

Safe Handling

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NixStix CB contains petroleum distillates that may be irritating to the central nervous system, skin, eyes and mucous membranes; use of appropriate PPE recommended. Review MSDS before using.

Technical Service

HA International is “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your HA International, LLC representative so that we may assist you in putting together a binder system and foundry team that will help you achieve your goals. Contact your sales representative for additional technical information.



**For Emergency Medical Assistance Please Call:
Health & Safety Information Services: 1-866-303-6949**

For additional health and safety or regulatory information, call
630-575-5722 or 630-575-5705.

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