



















CATEGORY DEFINITION

Our broad Norton wire brush offering includes all the basic shapes and configurations: cups, saucer cups, wheel end brushes and hand brushes. Attractive packaging clearly explains dimensions, structure, safety and machine usage. All brushes are individually clamshell packaged unless otherwise noted. When using wire brushes, be sure to comply with ANSI B165 "Power-Driven Brushing Tools: Safety Requirement for the Design, Care and Use." and safety documents on www.nortonabrasives.com website.

APPLICATIONS: Cleaning rust, scale and dirt; light deburring; edge blending; roughening for adhesion; finishing for appearance; finish preparation prior to plotting or painting.

adhesion; finishing for appearance; finish preparation prior to plating or painting

SHAPES: Cup, saucer cup, wheel, end brush, hand brush

wire design: Standard and full cable twist knot, crimped, stringer bead

OTHER: Color-coded for easy identification; STAINLESS

STEEL/METAL

FEATURED PRODUCTS AND AVAILABILITY



IDEAL FOR CLEANING CORNERS, RECESSES, AND OTHER HARD-TO-REACH AREAS – FOR STEEL/STAINLESS

FEATURES	BENEFITS
■ Twist knot style	■ For heavy-duty cleaning
■ Crimped style	■ For light- to medium-duty cleaning

DIAMETER X WIRE THICKNESS X MOUNT	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
Twist Knot Saucer Cup				
4 x .020 x 5/8-11	15,000	5	Carbon	66252833483
5 x .020 x 5/8-11	12,500	10	Carbon	66252835585
5 x .020 x 5/8-11	12,500	10	Stainless	66252835586



BETTER HIGH PERFORMANCE (HP) CABLE CRIMPED CUP BRUSHES

FOR LIGHT- TO MEDIUM-DUTY BRUSHING APPLICATIONS ON FLAT OR IRREGULAR SURFACES, AND BEVEL BUFFING – FOR STEEL



BENE

12 wires of .009" brass-coated steel are bundled together into a group, then crimped

BETTER WIRE SAUCER CUP BRUSHES

- Creates a 50% longer lasting brush compared to standard crimped brushes; better flexibility on irregular surfaces
- Cable crimped wire breaks down in smaller pieces than standard crimped brushes
- Safer wire to useProtective guard

DIAMETER X WIRE THICKNESS X	MOUNT MAX. RPM	STD. PKG.	APPLICATION	PART NO.		
Crimped Cup with Protective Guard – Single Row						
3 x (12 x .009) x 5/8-11	15,000	5	Carbon	66252833493		
4 x (12 x .009) x 5/8-11	9,000	5	Carbon	66252833494		



BETTER CRIMPED WIRE CUP BRUSHES

FOR LIGHT- TO MEDIUM-DUTY BRUSHING APPLICATIONS ON FLAT OR IRREGULAR SURFACES, AND BEVEL BUFFING – FOR STEEL



FEATURES	BENEFITS
■ Highly flexible heavy wire fill	Fast cutting

DIAMETER X WIRE THICKNESS X MOUNT	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
3 x .014 x 5/8-11	15,000	5	Carbon	69936653341
4 x .014 x 5/8-11	9,000	5	Carbon	69936653347
6 x .014 x 5/8-11	6,000	5	Carbon	69936653348
6 x .020 x 5/8-11	6,000	5	Carbon	69936653349









FEATURED PRODUCTS AND AVAILABILITY









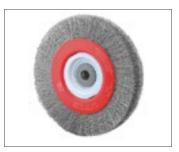


BETTER TWIST KNOT WIRE CUP BRUSHES

HIGH IMPACT CUTTING AND CLEANING ON MORE DEMANDING APPLICATIONS – FOR STEEL/STAINLESS

FEATURES	BENEFITS
■ Rigid structure	■ High impact cutting and cleaning on more demanding applications
Available with or without plastic guard	■ Application-specific
Protective guard opens up into	■ Prevents wire, dust and/or projection from reaching the end-user
a shield	Provides for a friendly handling of the brush, preventing potential pricking caused by the wire ends
■ Single row, twist knot construction	■ Limits flaring of the brush on corners and angles
Double row, twist knot construction	More aggressive; provides twice the cutting points of a single row cup brush for heavy-duty action in very severe applications

DIAMETER X WIRE THICKNESS X MOUNT	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
Knotted Cup With Protective Guard – S	ingle Row			
2-3/4 x .020 x 5/8-11	15,000	5	Carbon	66252833492
4 x .020 x 5/8-11	9,000	5	Carbon	66252833496
5 x .020 x 5/8-11	6,500	5	Carbon	66252833497
Knotted Cup – Single Row				
2-3/4 x .020 x 5/8-11	15,000	5	Carbon	69936653336
2-3/4 x .020 x 5/8-11	15,000	5	Stainless	69936653340
4 x .020 x 5/8-11	9,000	5	Carbon	69936653345
4 x .020 x 5/8-11 with bridle	9,000	5	Stainless	66252833947
6 x .020 x 5/8-11	6,000	5	Carbon	69936605965
6 x .035 x 5/8-11	6,000	5	Carbon	69936602003
Knotted Cup – Double Row				
6 x .020 x 5/8-11	6,000	5	Carbon	69936653346







BETTER CRIMPED WIRE WHEEL BRUSHES

EXCELLENT PERFORMANCE FOR DEBURRING, REMOVING RUST, CORROSION AND DIRT – FOR STEEL

FEATURES

BENEFITS

- Brushes may be used individually or stacked on a shaft
- Single-section, narrow-faced brushes are ideal for general-purpose brushing of uneven or difficult-to-reach surfaces
- Single section, medium-faced brushes clean larger surface areas and have longer life

DIAMETER X WIRE THICKNESS X HOLE SIZE	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
Crimped Narrow 3/4" Face				
6 x .014 x 1/2-2**	6,500	5	Carbon	69936653306
Crimped Medium 1" Face				
6 x .014 x 1/2-2**	6,500	5	Carbon	69936653324
8 x .014 x 1/2-2**	4,500	5	Carbon	69936653326

** 7 BUSHING SIZES INCLUDED WITH EACH BRUSH (FIT 1/2" - 2")

STAINLESS

STEEL/METAL









FEATURED PRODUCTS AND AVAILABILITY





BETTER STANDARD TWIST KNOT WIRE WHEEL BRUSHES

IDEAL FOR WELDING AND METAL FABRICATION APPLICATIONS (REMOVING WELD SCALE SPATTER, EXTRA-HEAVY RUST AND CORROSION, OR SURFACE ROUGHENING) - FOR STEEL

FEATURES	BENEFITS
■ Twist knot wire design	 Provides added rigidity for extra cutting power Small diameter wheels are used for small- to medium-duty jobs requiring flexibility and lighter brushing action

DIAMETER X WIRE THICKNESS X MOUNT/HOLE	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
3 x .014 x 5/8-11	20,000	5	Stainless	66252836362
4-1/2 x .020 x 5/8-11	20,000	5	Carbon	69936606275





BETTER FULL CABLE TWIST KNOT WIRE WHEEL BRUSHES

FOR THE TOUGHER APPLICATIONS, ESPECIALLY FOR WELD PASSES – FOR STEEL/STAINLESS

FEATURES	BENEFITS
■ Full cable twist brushes	Provide very low flex and high impact cutting and cleaning
■ Pipeline: heavy-duty knot construction	 Stiffer, longer-lasting knots for tougher applications / heavy build-up Longest life for brushing/cleaning joints and preparing expansion joints for filling and scaling

DIAMETER X WIRE THICKNESS X MOUNT	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
4 x .020 x 5/8-11	20,000	5	Carbon	66252838300
4-1/2 x .020 x 5/8-11	20,000	6*	Carbon Pipeline	66252840466
4-1/2 x .020 x 5/8-11	20,000	6*	Carbon	69936653331
4-1/2 x .020 x 5/8-11	20,000	5	Stainless	69936653333
5 x .020 x 5/8-11	12,500	5	Carbon	66252833487
5 x .020 x 5/8-11	12,500	5	Stainless	66252833488
6 x .020 x 5/8-11	12,500	5	Carbon	69936653352
6 x .020 x 5/8-1/2	12,500	5	Carbon	69936653327
*DULK DACKED ITEMS				

^{*}BULK PACKED ITEMS



DELIVER HIGH-IMPACT CUTTING AND CLEANING FOR TOUGHEST APPLICATIONS -FOR STEEL/STAINLESS











FEATURES	BENEFITS
Stringer bead wire for hard-to-reach areas	Specially suited for groove and weld bead, corners, and t-connections
Joint/Crack cleaning wire wheel brushes	Used for brushing joints, cleaning cracks in concrete and asphalt, and preparing expansion joints for filling and scaling
	Pipeline: longest life for brushing/cleaning joints and preparing expansion joints for filling and scaling

DIAMETER X WIRE THICKNESS X MOUNT	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
For Right Angle Grinders				
4 x .020 x 5/8-11	20,000	5	Carbon	69936606277
4 x .020 x 5/8-11	20,000	6*	Carbon	66252833489
4 x .020 x 5/8-11	20,000	6*	Carbon Pipeline	66252840467
4 x .020 x 5/8-11	20,000	5	Stainless	69936606278
4 x .020 x 5/8-11	20,000	10*	Stainless Pipeline	66252842233
4 x .020 x 5/8-11 & 3/8-24	20,000	5	Carbon	66252840889
1-1/2 x .020 x 5/8-11	20,000	10*	Carbon Pipeline	66252842299
5 x .020 x 5/8-11	12,500	6*	Carbon	66252833490
5 x .020 x 5/8-11	12,500	6*	Stainless	66252833491
6 x .020 x 5/8-11	12,500	10*	Carbon	69936653350
6 x .020 x 5/8-11	12,500	10*	Carbon Pipeline	66252840469
6 x .020 x 5/8-11	12,500	5	Stainless	69936653351
6-7/8 x .020 x 5/8-11	9,000	10*	Carbon	69936653329
6-7/8 x .020 x 5/8-11	9,000	10*	Carbon Pipeline	66252840468
9 x .020 x 5/8-11	6,000	2	Carbon	66252837993
or Walk-Behind Machines – Joint/Crack	Cleaning Brush	es		
2 x .035 x 1 - DP	4,500	2*	Carbon	69936606280
BULK PACKED ITEMS				





FEATURED PRODUCTS AND AVAILABILITY

















BETTER END BRUSHES

CLEAN AND DEBURR A RECESSED AREA OR THE INSIDE DIAMETER OF A TUBE OR PIPE -FOR STEEL/STAINLESS

FEATURES	BENEFITS
Twist knot wire end brushes	For more aggressive cutting
Crimped wire end brushes	For lighter brushing action and contoured surfaces

DIAMETER X WIRE THICKNESS X MOUNT	MAX. RPM	STD. PKG.	APPLICATION	PART NO.
Stem Mounted Knotted				
3/4 x .020 x 1/4 Shank	20,000	10*	Carbon	69936653316
1 x .014 x 1/4 Shank	20,000	10*	Carbon	69936606279
1 x .020 x 1/4 Shank	20,000	10*	Carbon	69936653310
Stem Mounted Crimped				
3/4 x .006 x 1/4 Shank	20,000	10*	Stainless	69936606145
3/4 x .014 x 1/4 Shank	20,000	10*	Carbon	69936653317
1 x .020 x 1/4 Shank	20,000	10*	Carbon	69936653309
Copper Center				
2-1/2 x .014 x 1/2-3/8	20,000	12*	Carbon	69936653320
*BULK PACKED ITEMS				

BETTER HAND BRUSHES

FOR STEEL/STAINLESS

FEATURES	BENEFITS
■ Plastic handle scratch brush	■ Ergonomic handle
	■ Crimped wire for longer life
	Wires are wrapped up and around the metal post so they never come out
	Curved face for hard-to-reach places
	Narrow brush allows access into tight areas and slots
■ Long handle and shoe handle brushes	■ Steel scratch brushes are made with a high-carbon, brass-coated steel; stainless steel is made with a 304L stainless

SIZE	STD. PKG.	APPLICATION	PART NO.
Scratch Brush 3 x 19 Long Handle	12	Carbon	66252833948
Scratch Brush 3 x 19 Long Handle	12	Stainless	66252833950
Scratch Brush 4 x 16 Shoe Handle	24	Carbon	66252833949
Scratch Brush 4 x 16 Shoe Handle	24	Stainless	66252833951
Scratch Brush Plastic Handle	24	Carbon	66252833954
Scratch Brush Plastic Handle	24	Stainless	66252833953
Inspection Brush 3 x 7	36	Stainless	66252833952

STAINLESS

STEEL/METAL