

## **Y-250**

### ***NON-VOLATILE LIQUID PARTING***

The **Y-250** Liquid Parting was especially produced to meet to exceed fire and health requirements not met by other conventional compounds of this type. In use, however, an economic advantage was discovered in that less material is required to achieve good results. In many green sand applications, up to 50% less **Y-250** may be used effectively.

- **No Red Label**
- **Flash Point 270° to 300° F**
- **No ash content**
- **Not carcinogenic**
- **Will not separate in cold-weather storage**
- **Applicable by conventional, airless or electrostatic sprayers**

Added to CO<sup>2</sup> sands (at no more than 4 oz. per 100 lbs. of sand), **Y-250** Parting Compound will retard drying and improve the flowability of silicate sand mixes.

For oil sand mixes, 0.05% has been used as a core release agent by spraying directly on the oil sand core box.