

Quality Replacement Parts & Machinery for the Abrasive Blast Industry

6 CUBIC FT. BLAST BARREL



Proudly made in the USA

FEATURES

- 800 LB LOAD CAPACITY
- 15 HP. DIRECT DRIVE BLAST WHEEL
- SMALL OPERATING FOOTPRINT
- 3 PHASE OPERATION
- CONTINUOUS MOLDED RUBBER BELT
- LOW NOISE LEVEL
- SAFETY INTERLOCKS
- **REVERSING MILL**
- AUTOMATIC TIMER CONTROLS
- MACHINE WARRANTY
- LIP SEPARATOR



Technical Data

Coyote Centrifugal Blast Whee	
Wheel:	3600 RPM, 14 or 15" direct drive, bi-directional blast wheel, for maximum abrasive velocity and smooth operation
Blades:	Exclusive Rim-Loc design ensures easy replacement of long life, abrasive resistant, alloy blades
Control Cage:	Dial Type cage
Wheel Housing:	Fabricated from ¹ / ₄ " steel plate, and protected by replaceable cast alloy steel liners
Cabinet Construction	
Cabinet:	Low profile, formed to maintain structural integrity, and fabricated from 3/8" steel plate; access holes in sides of cabinet simplify belt replacement, and rear access door permits easy removal of tramp metal from screens
Conveyor:	4-ply construction, continuous molded rubber tumble belt with $\frac{1}{4}$ diameter abrasive drain holes, rubber tumbling ridges are molded directly onto the belt, screw adjusted take-ups provide positive belt adjustment
Conveyor Rollers:	Rollers have 2" diameter solid shafts, and are mounted to the cabinet with standard (4) bolt flange bearings
Conveyor Speed:	10 feet per minute
Work Loading Height:	40 3/4"
Work Load Capacity:	37" x 27 1/2" diameter mill will handle 6 cubic feet or 800 pounds
Cabinet Door:	Pneumatically operated, reinforced rubber door provides full access to blast chamber, and is positively sealed from abrasive and dust leakage
Power and air requirements	
Nema:	Type 12 electrical enclosure, optional 230 or 460 volt, 3 phase, thermal overload protection for all motors, ammeter, oil tight push button controls, digital timer controls abrasive flow and blast wheel motor
Air Requirements:	90-110 PSI required to operate abrasive valve, door, and optional dust collector automatic blow down
Electric Motors:	All motors are totally enclosed, fan cooled, to provide maximum life
Blast Motor:	15HP, 3600 RPM
Mill Drive:	1/2HP, 1800 RPM
Elevator Drive:	3/4HP, 1800 RPM
Optional Dust Collector:	2HP, 3600 RPM
Abrasive Recycling System	
Elevator:	Dust-tight, centrifugal discharge belt and bucket elevator, with removable service and inspection cover, screw adjusted take-up for positive belt adjustment, and gravity lip separator that filters the abrasive by eliminating light contaminants and unusable abrasive,
Abrasive Screening:	Abrasive screening in cabinet eliminates tramp metal from entering blast wheel
Abrasive Control:	Totally enclosed, fully adjustable butterfly valve, quietly and precisely controls abrasive flow
Abrasive Required:	500 pounds for initial start-up
Separator:	Gravity lip separator has adjustable abrasive spreader and precisely controlled refuse gate for maximum contaminate removal
Dust Collector Requirement:	800CFM, self contained, self-cleaning, 6-cartridge dust collector
Safety and Structure	
Safety:	Blast Wheel operates only if door is closed, all drives are fully guarded
Noise Level:	Less than 80 DB
Shipping Weight:	4,000 pounds
Machine Dimensions:	65" wide x 64 3/4" deep x 12'4" tall
Additional customization is available to	b fit specific requirements

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