# COYOTE Enterprises, inc.

Quality Replacement Parts & Machinery for the Abrasive Blast Industry



## **48" TABLE BLAST**



Proudly Made in the USA

## **FEATURES**

- UNIQUE ROLL UP DOOR
- LOWER OPERATING AND MAINTAINANCE COSTS
- 5000 LB LOAD CAPACITY
- 15 HP. DIRECT DRIVE RIM-LOC BLAST WHEEL
- SMALL OPERATING FOOTPRINT
- 3 PHASE OPERATION
- EFFICIENT DESIGN AND OPERATION
- ABRASIVE RESISTANT LINERS AND CABINET
- LOW NOISE LEVEL
- SAFETY INTERLOCKS
- AUTOMATIC TIMER CONTROLS
- MACHINE WARRANTY
- CARTRIDGE DUST COLLECTOR



Standard color is Coyote blue



### Technical Data 48 Table Blast

#### **Coyote Centrifugal Blast Wheel**

Wheel: 3600 RPM, 14" direct drive, bi-directional blast wheel, for maximum abrasive velocity and smooth operation

Blades: Exclusive Rim-Loc design ensures easy replacement of long life, abrasive resistant, alloy blades

Control Cage: Dial Type cage

Wheel Housing: Fabricated from '4' steel plate, and protected by replaceable cast alloy steel liners

#### **Cabinet Construction**

Cabinet: Low profile, abrasive resistant steel plate fabrication, with fork truck pockets for easy placement

Cabinet Liners: Interchangeable abrasive resistant liners in all direct blast areas

Work Table: 50" diameter, ½" steel plate construction, with completely enclosed heavy duty support bearings, overhead

hoist accessible, with standard abrasive resistant liners

Table Drive: Exterior mounted motor and gear reducer transmit power through a special spring loaded rubber drive wheel

Work Loading Height: 36"

Maximum Work Dimensions: 49" diameter, 25" high at edge and 39" at 42" diameter

Work Load Capacity: 5,000 pounds maximum

Cabinet Door: Electrically operated, reinforced rubber door provides full access to blast chamber, and is positively sealed

from abrasive and dust leakage

#### Power and air requirements

Nema: Type 12 electrical enclosure, optional 230 or 460 volt, 3 phase, thermal overload protection for all motors,

Ammeter, oil tight push button controls, and digital timer

Air Requirements: 90-110 PSI required to operate abrasive valve, and dust collector automatic blow down

Electric Motors: All motors are totally enclosed, fan cooled, to provide maximum life

2HP, 3600 RPM

Blast Motor: 15HP, 3600 RPM
Table Drive: 1/2HP, 1800 RPM
Power Door Motor: 1HP, 1800 RPM
Elevator Drive: 3/4HP, 1800 RPM

#### **Abrasive Recycling System**

Optional Dust Collector:

Elevator: Dust-tight, centrifugal discharge belt and bucket elevator, with removable service and inspection cover, screw

adjusted take-up for positive belt adjustment, and unique lip separator that filters the abrasive by eliminating

7'\_9".

light contaminants and unusable abrasive,

Abrasive Screening: Screen in cabinet provides positive blast wheel protection

Abrasive Control: Totally enclosed, fully adjustable butterfly valve, quietly and precisely controls abrasive flow

Abrasive Required: 500 pounds for initial start-up

Optional Attached Dust Collector: 800CFM, self-contained, self-cleaning, 6-cartridge dust collector

#### Safety and Structure

Safety: Blast Wheel operates only if door is closed and electrically locked out to prevent accidental opening

Noise Level: Less than 80 DB
Shipping Weight: 5,000 pounds

Machine Dimensions: 7'9" wide x 6' deep

x 8'10" tall

Dimensions with *Optional* Collector: 7'9" wide x 7'8 1/4" deep

x 8'10" tall

Additional customization is available to fit specific requirements

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