

Standard color is Coyote blue

Air Blast System	
Air Blast Nozzles:	Three 3/8" diameter Venturi carbide nozzles with 3/16" diameter air jets are standard. Full coverage of blast chamber is accomplished. Height of nozzles to the work is adjustable.
Cabinet Construction	
Cabinet:	Formed to maintain structural integrity. The cabinet is fabricated from <sup>1</sup> / <sub>4</sub> " steel plate. Access holes in sides of cabinet to simplify belt replacement. Access door in back of cabinet permits removal of tramp material collected on abrasive screen.
Door:	One piece polyurethane door opens and closes easily and provides full access to blast chamber. Door is positively sealed from abrasive and dust leakage.
Work Loading Height:	40"
Work Load Capacity:	17" wide x 20" diameter mill will handle 1.25 cubic feet or 150 pounds
Conveyor:	Continuous molded rubber tumble belt is (2) ply construction with 1/8" diameter abrasive drain holes. Rubber tumbling ridges are molded directly onto the belt.
Conveyor Rollers:	Rollers have 1 3/16" diameter solid shafts. All rollers are mounted to the cabinet with standard (4) bolt flange bearings.
Conveyor Speed:	4.8 feet per minute.
Power and air requirements	
Electric:	Simple 115V single phase.
Electric Motors:	All motors are totally enclosed and fan cooled to provide maximum life. Unit optionally equipped 230 volt single phase or 230/460 volt 3 phase.
Mill Drive:	1/2HP, 1800 RPM
Air Requirement:	100/120 CFM @ 60/80 PSI. 3/4" NPT furnished for air connection.
Separator System	
Abrasive Screening:	Abrasive screening in cabinet eliminates tramp material from abrasive.
Abrasive Separator:	600 CFM centrifugal for optimum sizing of contaminate removal.
Abrasive Required:	50 pounds for initial start-up
Dust Collector:	600 CFM minimum required.
Safety and Structure	
Safety:	Blast nozzles operational only when door is closed. Chain drive is fully guarded.
Noise Level:	Approximately 80 DB
Shipping Weight:	1,100 pounds
Machine Dimensions:	29" wide x 37" deep x 69" tall

Additional customization is available to fit specific requirements

**Technical Data** 

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